

# Future scenarios for household refrigerator/freezer

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This appendix presents the assumptions and calculation used to identify the future energy consumptions of the following types of household appliances:

- Combined upright fridge/freezer
- Upright freezer
- Upright refrigerator
- Chest freezer
- Upright refrigerator with a small freezer box

## Assumptions

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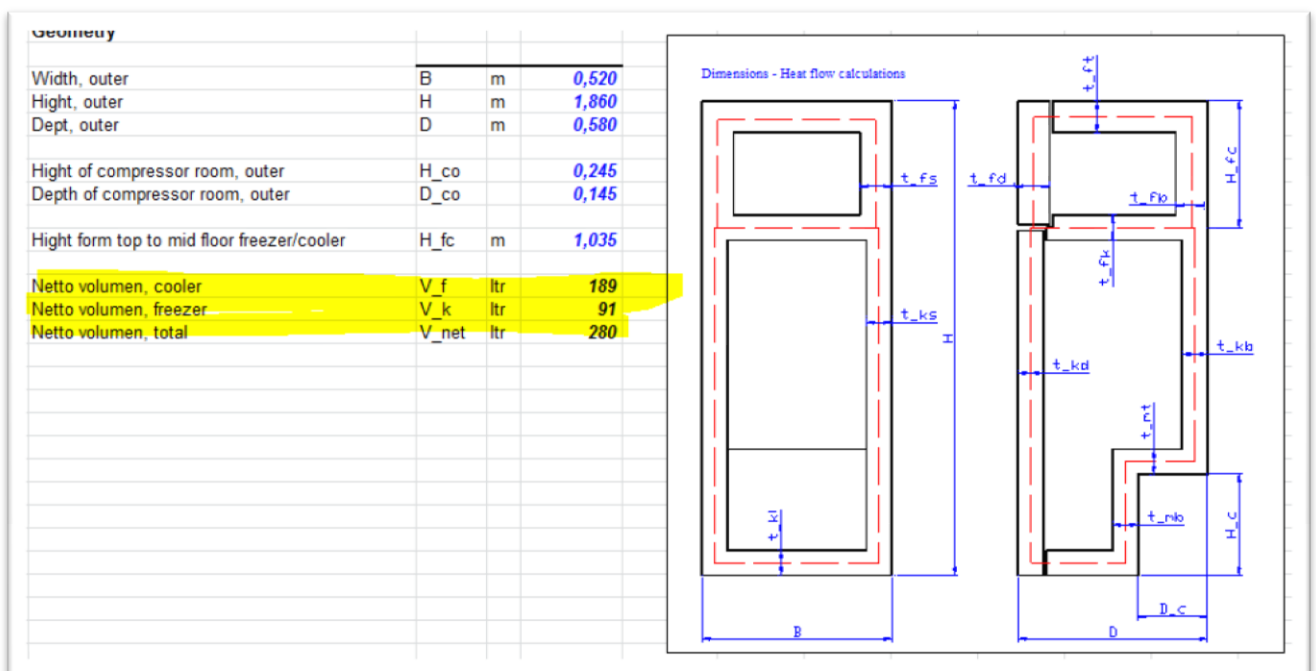
The following assumptions have been made:

- The COP that has been used for the cooling system is based on a 40 % Carnot efficiency. This has been assumed on the basis of a modern compressor is installed in the cooling system.
- It is assumed that due to research and development in the near future the Carnot efficiency of the cooling system will steadily increase from 40 % to 65 % by the year 2050.
- It is assumed that the insulation within the doors and cabinets comprise of 0% VIP (Vacuum insulated panel) panels and slowly increased to 55 % by the year 2050. It is assumed that only a 55 % substitution of the currently used polyurethane is plausible due to the weakening of the structural integrity of the units, meaning that a fridge/freezer will not be able to support itself if the VIP panels are not surrounded with polyurethane foam.
- Due to the relatively high cost of the VIP panels, it is assumed that in the future, the manufacturers will be given economic or political incentives to develop more energy efficient product and therefor implement VIP.
- The insulation thickness of the doors and cabinets are based on measurements of products that represent the average of that type of unit.

# Calculation method

The calculations have been performed using programs<sup>1</sup> that have been specially developed by Danish Technological Institute. The programs calculate the total heat loss through the doors and the walls of the cabinet of a fridge/freezer unit. By modifying several of the input parameters e.g. height of the unit, width, insulation type/composition, COP of the cooling system etc... a yearly energy consumption can be calculated.

The following calculations are based on a combined upright refrigerator/freezer unit, but the procedure is the same for the other four scenarios. Different aspects of the program will be reviewed as well as explained to give a better overview of the calculation behind the programming.



The blue text is the different input for the external dimensions of the unit. The highlighted yellow fields are the volumes of the cooler and freezer compartment of the unit. The volumes of the compartments are calculated among other things from input parameters of the insulation/door thickness.

<sup>1</sup> Beregning\_af\_boks\_med\_VIP(1) and Beregning\_af\_skab\_med\_VIP(1)

	Wall sum(s) m	VIP s_vip m	VIP Area p_VIP %	A_heat m <sup>2</sup>	ISO s_is m	r_A %	A_is m <sup>2</sup>	A_vip m <sup>2</sup>	U_is W/m <sup>2</sup> K	U_vip W/m <sup>2</sup> K	U W/m <sup>2</sup> K	Heat loss PHI W
Top of cooler	0,080	0,000	80	0,252	0,078	6,5	0,050	0,201	0,25	0,25	0,25	2,8
Sides in cooler	0,045	0,000	80	1,055	0,043	27,3	0,211	0,844	0,43	0,43	0,43	20,5
Door in cooler	0,055	0,000	80	0,473	0,053	12,2	0,095	0,378	0,36	0,36	0,36	7,6
Back wall in cooler	0,045	0,000	80	0,473	0,043	12,2	0,095	0,378	0,43	0,43	0,43	9,2
Floor in cooler (top of freezer)	0,080	0,000	80	0,235	0,078	6,1	0,047	0,188	0,25	0,25	0,25	1,2
<b>Sum cooler</b>			80,0	2,252		58,2	0,450	1,801			0,41	41,3
Sides of freezer	0,080	0,000	80	0,706	0,078	18,3	0,141	0,565	0,25	0,25	0,25	3,5
Bottom in freezer	0,080	0,000	80	0,154	0,078	4,0	0,031	0,123	0,25	0,25	0,25	0,8
Door in freezer	0,090	0,000	80	0,345	0,088	8,9	0,069	0,276	0,22	0,22	0,22	1,5
Back wall in freezer	0,080	0,000	80	0,238	0,078	6,1	0,048	0,190	0,25	0,25	0,25	1,2
Vertical wall, compressor room	0,080	0,000	80	0,108	0,078	2,8	0,022	0,086	0,25	0,25	0,25	0,5
Horizontal wall, compressor room	0,080	0,000	80	0,064	0,078	1,7	0,013	0,051	0,25	0,25	0,25	0,3
Floor in cooler (top of freezer)	0,080	0,000	80	0,235	0,078	6,1	0,047	0,188	0,25	0,25	0,25	-1,2
<b>Sum Cooler</b>			80,0	1,615		41,8	0,323	1,292			0,21	6,7
<b>Total</b>				3,87				3,09				48,0

The illustration above shows some of the input fields for the thickness of the doors and cabinet. By modifying the percentage of the VIP installed in the unit, a heat loss and thereby a cooling load can be found and later used to calculate the energy consumption.

Ambient, wall and insulation			
Temperature, ambient	t_a	°C	25
Temperature, air in freezer	t_f	°C	-20
Temperature, cooler	t_k	°C	5
Outer wall thicknes	s_o	m	0,001
Outer wall heat coeff.	k_o	W/mK	0,3
Inner wall thicknes	s_i	m	0,001
Inner wall heat coeff.	k_i	W/mK	0,3
PUR heat coeff.	k_pur	W/mK	0,021
VIP heat coeff.	k_VIP	W/mK	0,0045
Heat transmission coeff., internal	alfa_i	W/m <sup>2</sup> K	7,5
Heat transmission coeff., external	alfa_u	W/m <sup>2</sup> K	7,5

The highlighted fields show the assumed inside and ambient temperature, while the other input fields show some of the material properties of the VIP panel as well as polyurethane.

Power consumption			
Compressor type	type	-	xxx
Temperature difference, evaporator	dt_evap	K	7
Evaporating temperature, ON	t_e	°C	-27
Temperature difference, condensor	dt_cond	K	7
Condensing temperature	t_c	°C	32
Cooling load, compressor ON	PHI_e	W	52,6
<b>COP</b>	<b>COP</b>	-	<b>1,67</b>
Duty cycle	duty	%	102
Power, compressor, ON	P_ON	W	32,0
Power, average	P	W	32,0
<b>Energy consumption</b>	<b>E</b>	<b>kWh/d</b>	<b>0,769</b>
		<b>kWh/y</b>	<b>281</b>

The highlighted fields show the yearly energy consumption of the unit as well as the COP for the cooling system.

The COP that has been used as input is derived from the previously assumed Carnot efficiency of 40 %.

Based on Carnot theorem we can calculate the theoretical maximum COP for the system from the assumed operating temperatures, where the operating temperatures are indicated by the arrow in the illustration above.

$$COP_{carnot} = \frac{\text{Coldest temperature}}{\text{Hottest temperature} - \text{Coldest temperature}} = \frac{(273 - 27)K}{(273 + 32)K - (273 - 27)K}$$

$$COP_{carnot} = 4,17$$

The COP for the system is then isolated in the following equation:

$$\eta_{carnot} = 0,40 = \frac{COP}{COP_{carnot}}$$

$$COP = 0,4 * COP_{carnot} = 0,4 * 4,17 = 1,67$$

The same procedure is done when we look at the reduction in energy consumption for a steadily increasing Carnot efficiency.

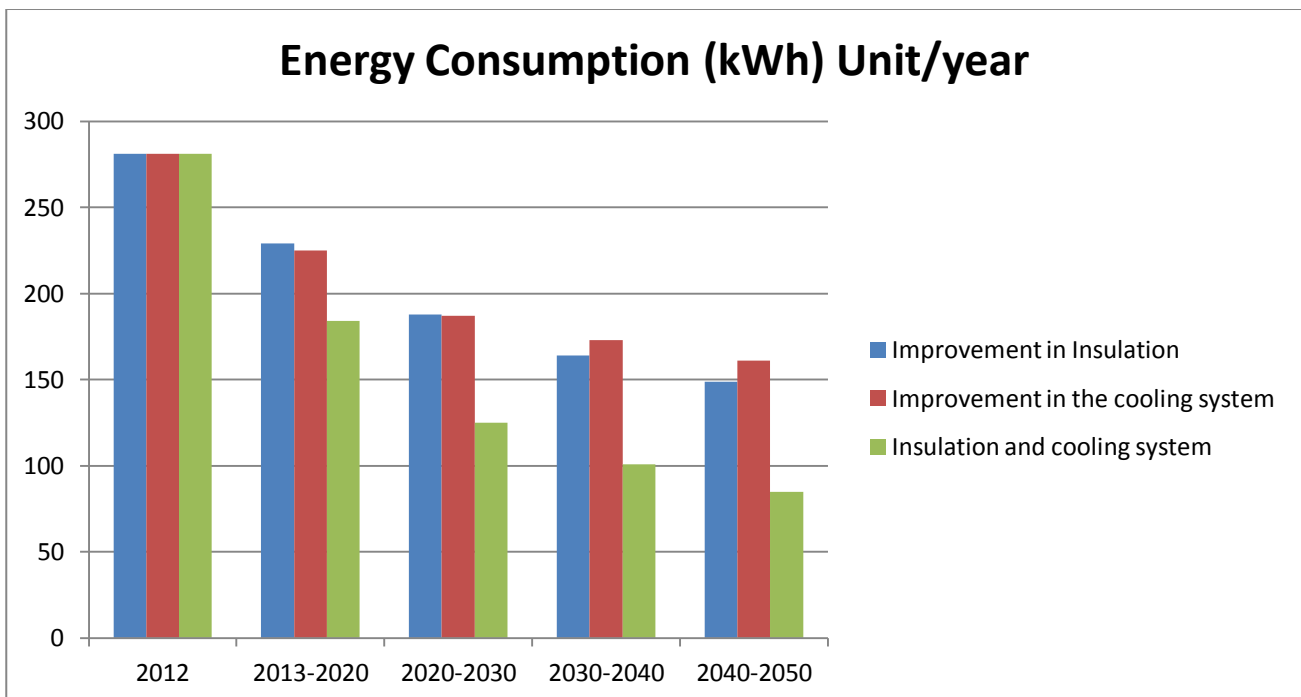
Do note that when this calculation is done for the upright refrigerator scenario, that the evaporating temperature is much lower due to the similarly lower operating temperatures.

# Results

The following graphs and tables are the results of the different simulations that have been performed with the program, where we have looked at the energy savings through insulation and improvement in the cooling system separately and together.

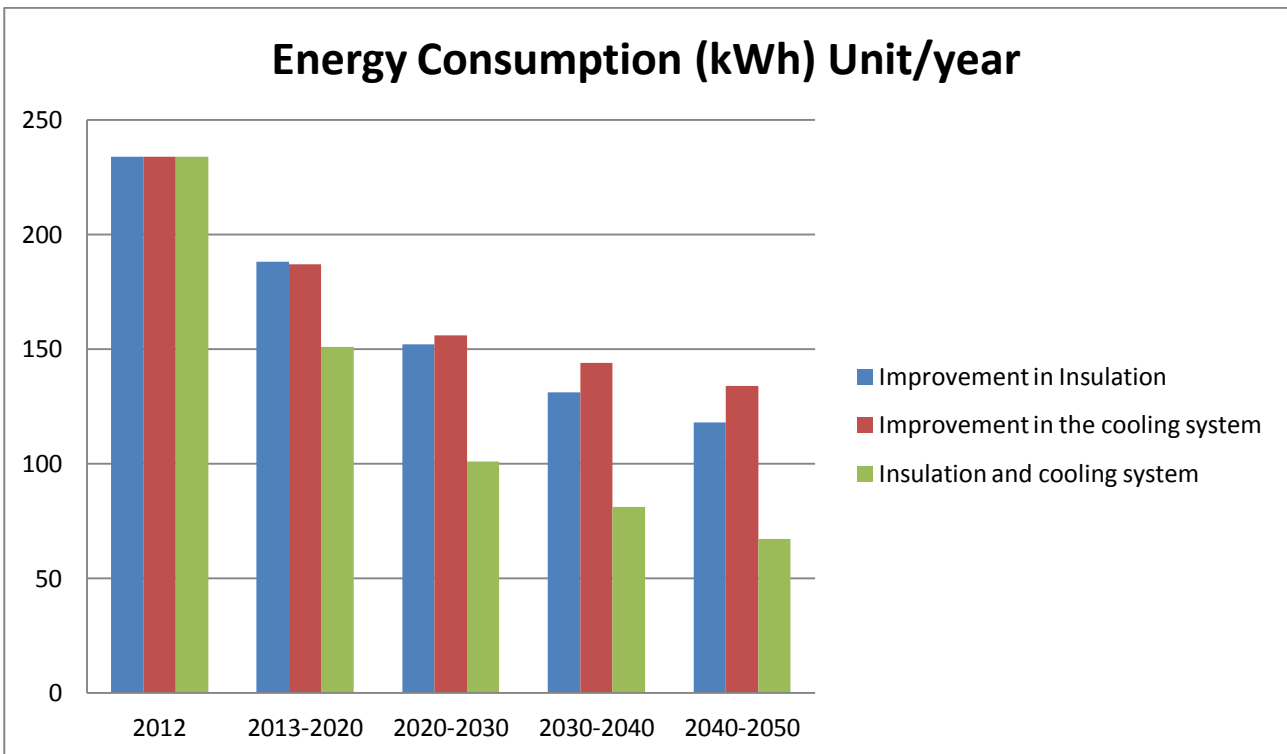
## Combined upright fridge/freezer

Improvement in Insulation					
Percent VIP composition	0%	10%	25%	40%	55%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	281	229	188	164	149
Improvement in the cooling system					
Carnot efficiency	40%	50%	60%	65%	70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	281	225	187	173	161
Insulation + Cooling system					
Percent VIP composition/Carnot efficiency	0%/40%	10%/50%	25%/60%	40%/65%	55%/70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	281	184	125	101	85



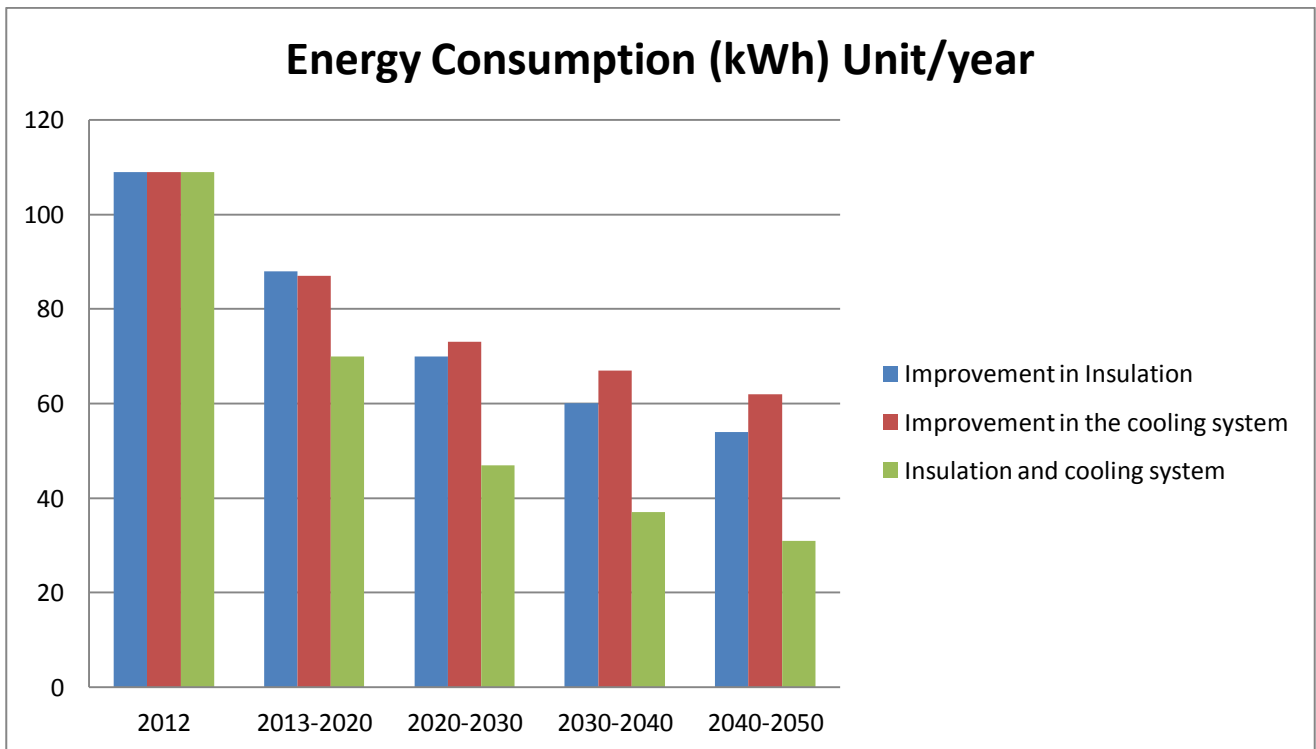
## Upright freezer

<b>Improvement in Insulation</b>					
Percent VIP composition	0%	10%	25%	40%	55%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	234	188	152	131	118
<b>Improvement in the cooling system</b>					
Carnot efficiency	40%	50%	60%	65%	70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	234	187	156	144	134
<b>Insulation + Cooling system</b>					
Percent VIP composition/Carnot efficiency	0%/40%	10%/50%	25%/60%	40%/65%	55%/70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	234	151	101	81	67



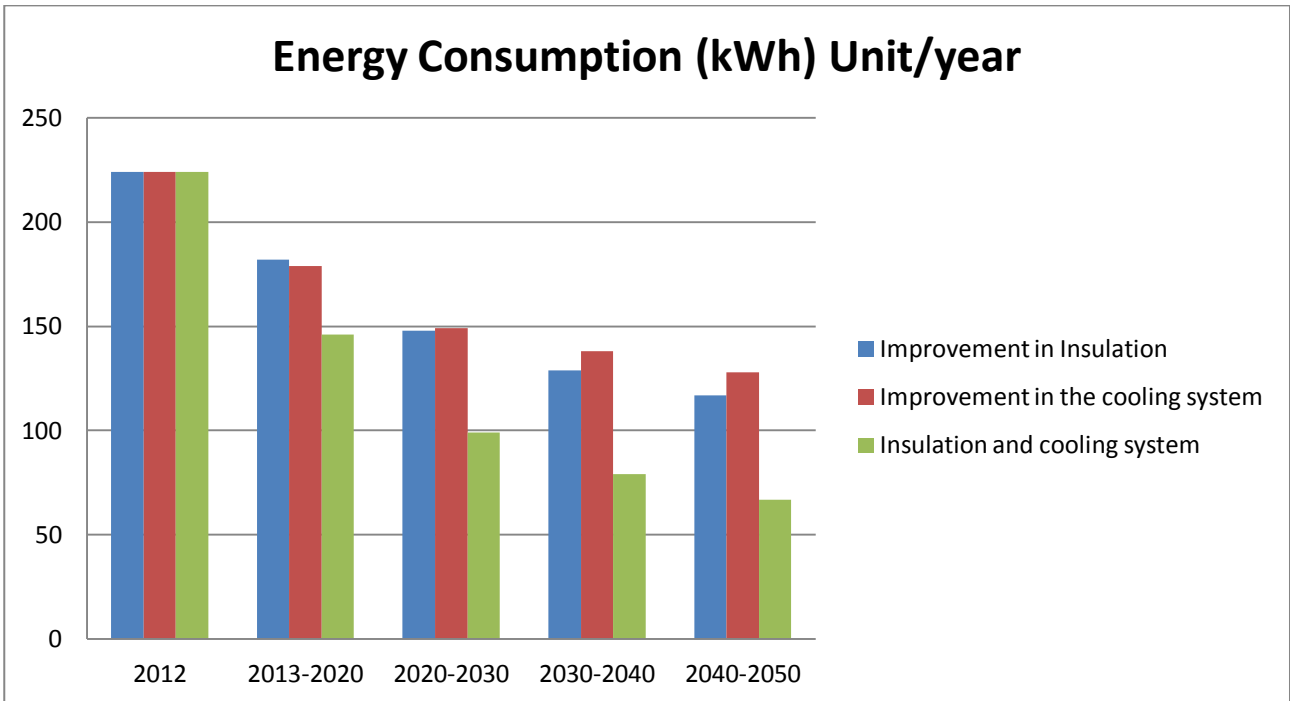
## Upright refrigerator

<b>Improvement in Insulation</b>					
Percent VIP composition	0%	10%	25%	40%	55%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	109	88	70	60	54
<b>Improvement in the cooling system</b>					
Carnot efficiency	40%	50%	60%	65%	70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	109	87	73	67	62
<b>Insulation + Cooling system</b>					
Percent VIP composition/Carnot efficiency	0%/40%	10%/50%	25%/60%	40%/65%	55%/70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	109	70	47	37	31



## Chest freezer

<b>Improvement in Insulation</b>					
Percent VIP composition	0%	10%	25%	40%	55%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	224	182	148	129	117
<b>Improvement in the cooling system</b>					
Carnot efficiency	40%	50%	60%	65%	70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	224	179	149	138	128
<b>Insulation + Cooling system</b>					
Percent VIP composition/Carnot efficiency	0%/40%	10%/50%	25%/60%	40%/65%	55%/70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	224	146	99	79	67





## Upright refrigerator with a small freezer box

<b>Improvement in Insulation</b>					
Percent VIP composition	0%	10%	25%	40%	55%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	211	172	141	124	113
<b>Improvement in the cooling system</b>					
Carnot efficiency	40%	50%	60%	65%	70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	211	169	140	130	120
<b>Insulation + Cooling system</b>					
Percent VIP composition/Carnot efficiency	0%/40%	10%/50%	25%/60%	40%/65%	55%/70%
Year	2012	2013-2020	2020-2030	2030-2040	2040-2050
Consumption per year (kWh)	211	138	94	76	64

